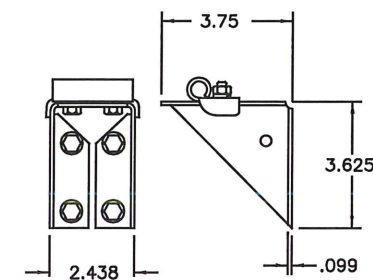
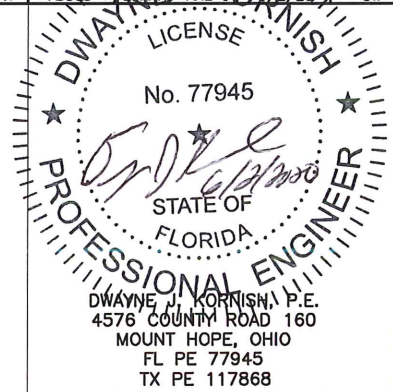
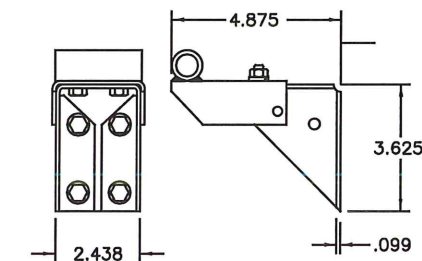


NOTES

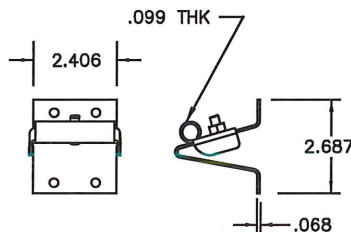
REVISIONS				
EN	REV	DESCRIPTION	DATE	APPROVAL
32134	M	UPDATED TITLE BLOCK	10/16/17	ESC
	N	ADDED SPD BOT BRKT	8/9/19	GAC
	N	ADDED W/L HARDWARE	8/2/20	SW



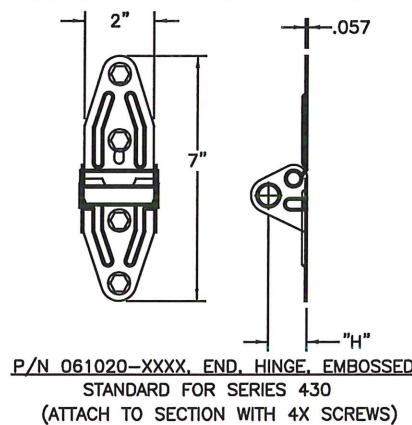
P/N 066590-0000, TOP FIXTURE
STANDARD
(ATTACH TO SECTION WITH 4X SCREWS)



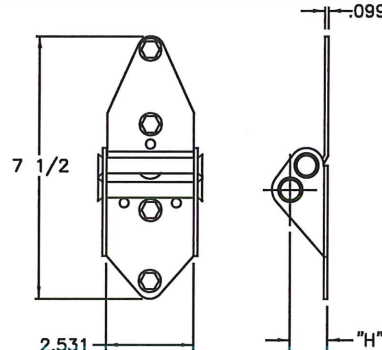
P/N 404044-XXXX, TOP FIXTURE, 5/8" STEM
HEAVY DUTY HARDWARE
(ATTACH TO SECTION WITH 4X SCREWS)



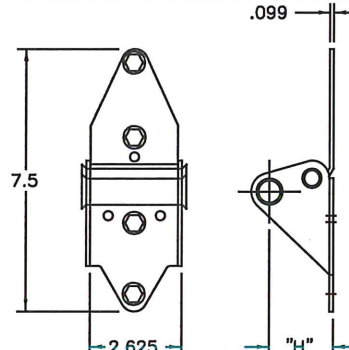
409808-0001, TOP FIXTURE
(ATTACH TO SECTION WITH 4X SCREWS)



P/N 061020-XXXX, END, HINGE, EMBOSSED
STANDARD FOR SERIES 430
(ATTACH TO SECTION WITH 4X SCREWS)



P/N 400643-XXXX, END HINGE
STANDARD
(ATTACH TO SECTION WITH 4X SCREWS)

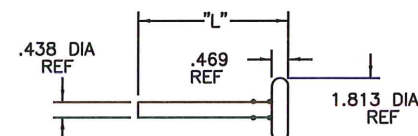


P/N 404043-XXXX, END HINGE
HEAVY DUTY 5/8" STEM
(ATTACH TO SECTION WITH 4X SCREWS)

PART NUMBER	DIM "H" (REF)
061020-0002	0.85
061020-0003	1.10
061020-0004	1.35
061020-0005	1.60
061020-0006	1.85
061020-0007	2.10
061020-0008	2.35
061020-0009	2.60

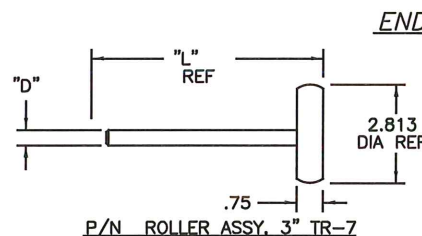
PART NUMBER	DIM "H" (REF)
400643-0002	0.84
400643-0003	1.09
400643-0004	1.34
400643-0005	1.59
400643-0006	1.84
400643-0007	2.09
400643-0008	2.34
400643-0009	2.59
400643-0010	2.84
400643-0011	3.09
400643-0012	3.34

PART NUMBER	DIM "H" (REF)
404043-0003	1.09
404043-0004	1.34
404043-0005	1.59
404043-0006	1.84
404043-0007	2.09
404043-0008	2.34
404043-0009	2.59
404043-0010	2.84
404043-0011	3.09
404043-0012	3.34



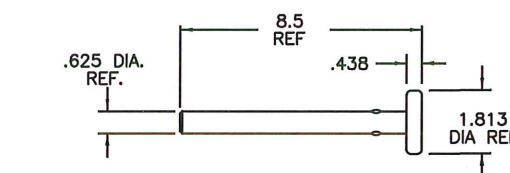
ROLLER ASSY, 2" TR-3
STANDARD ROLLER

PART NUMBER	DIM "L"
348920	7.56
319138	5.13

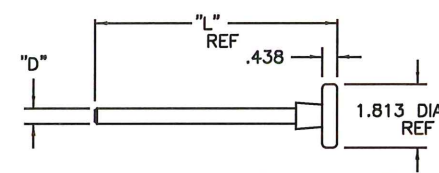


P/N ROLLER ASSY, 3" TR-7

PART NUMBER	DIM "L"	DIM "D" (REF)	PRECISION
061337-0005	7.94	7/16	NO
061337-0006	9.5	7/16	NO
061337-0007	5.9	7/16	NO
404046-0002	11.25	5/8	YES
061625.0000	11.2	7/16	YES

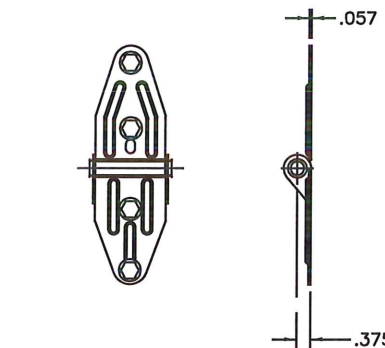


P/N 408751-0001, ROLLER ASSY, 2" TR-3 W/5/8" STEM

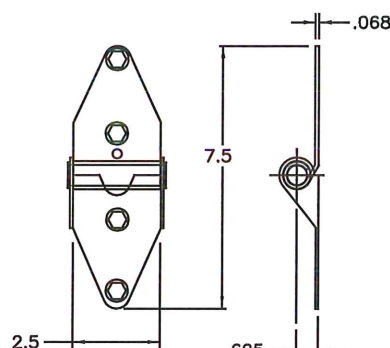


P/N 066341-XXXX, ROLLER ASSY, 2" TR-5

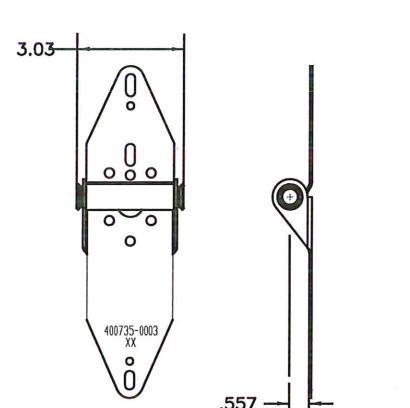
PART NUMBER	DIM "L"	DIM "D" (REF)
066341-0003	4.50	7/16
066341-0004	7.12	7/16
066341-0006	9.50	5/8
066341-0007	10.50	7/16



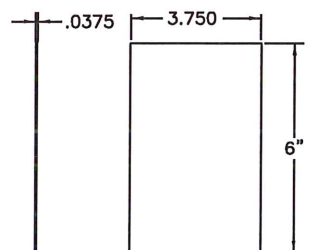
P/N 061180-0000, CENTER HINGE, EMBOSSED
STANDARD FOR 430 SERIES
(ATTACH TO SECTION WITH 4X SCREWS)



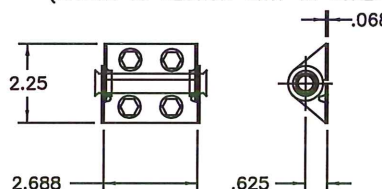
P/N 400735-0001, CENTER HINGE
STANDARD FOR 400 SERIES
(ATTACH TO SECTION WITH 4X SCREWS)



P/N 400735-1003, CENTER HINGE
(ATTACH TO SECTION WITH 4X SCREWS)

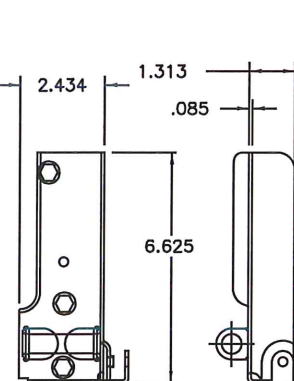


20 GA EXTENDED BACK PLATE
(ATTACH WITH DOUBLE SIDE TAPE)

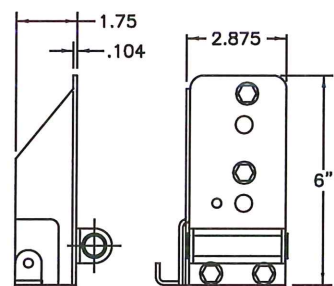


P/N 407533-1001, CENTER HINGE
STANDARD FOR T-CORE SERIES
(ATTACH TO SECTION WITH 4X SCREWS)

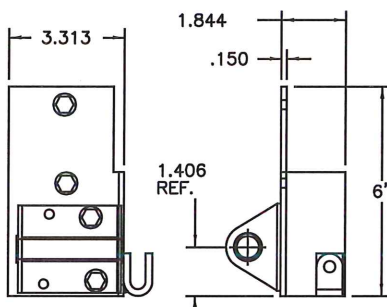
CENTER HINGE DETAILS



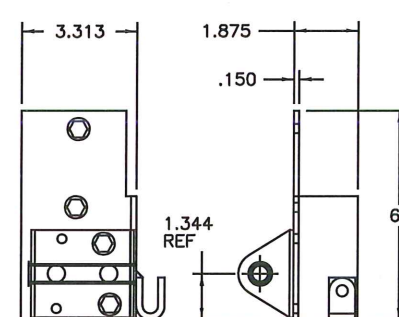
P/N 400834-XXXX, BOTTOM FIXTURE
STANDARD FOR MAX WEIGHT 1000#
(LEFT HAND SHOWN)
(ATTACH TO SECTION WITH 4X SCREWS)



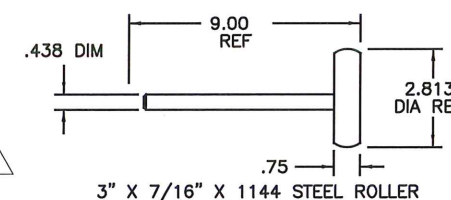
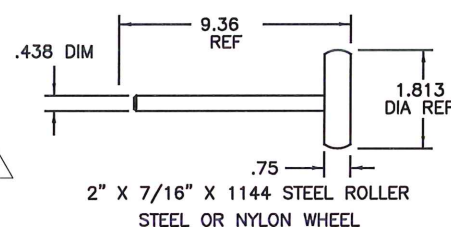
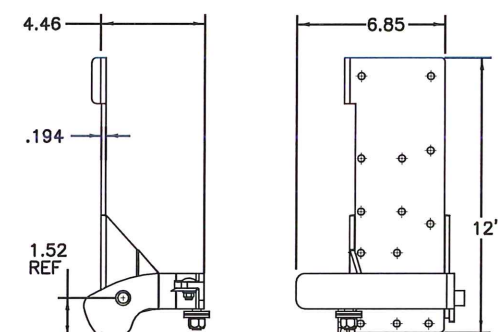
P/N 404045-XXXX, BOTTOM FIXTURE, 5/8" STEM
HEAVY DUTY (RIGHT HAND SHOWN)
(ATTACH TO SECTION WITH 4X SCREWS)



P/N 401124-XXXX, BOTTOM FIXTURE, 7/16" STEM
(RIGHT HAND SHOWN)
(ATTACH TO SECTION WITH 4X SCREWS)



P/N 410518-XXXX, BOTTOM FIXTURE, CFD
(LEFT HAND SHOWN)
(ATTACH TO SECTION WITH 13X SCREWS)



ROLLER STEM ASSY. DETAILS

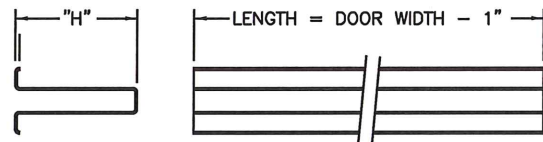
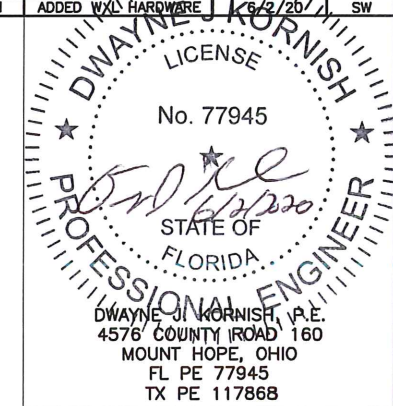
P/N 061141-XXXX, BOTTOM FIXTURE
STANDARD FOR MAX WEIGHT 560#
(RIGHT HAND SHOWN)
(ATTACH TO SECTION WITH 3X SCREWS)

BOTTOM FIXTURE DETAILS

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TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		MATERIAL		NAME		DATE	
WHOLE NUMBERS: ± .25		NONE		N/A		DRAWN BY: JW COMPTON		11/10/93	
.X ± .1		UNIT OF MEASURE		EACH		CHECKED BY: ADA JOHNSON		12/3/93	
.XX ± .03		APPROVED BY: S. BOUCHER		12/3/93		DRAWING TITLE:		SECTIONAL DOOR HARDWARE DETAILS, COMMERCIAL	
.XXX ± .010		DRAWING NUMBER		D-408717		SCALE: N/A		SHEET 1 OF 2	
ANGLES: ± .5°		REF DWG		USED ON					
HOLES: ± .5°									

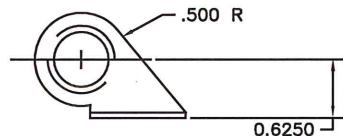
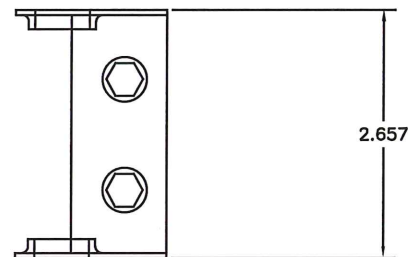
NOTES

REVISIONS				
EN	REV	DESCRIPTION	DATE	APPROVAL
	L	UPDATED TITLE BLOCK	10/16/17	ESC
32134	M	ADDED CFD BOT BRKT	8/9/19	GAC
	N	ADDED WXL HARDWARE	6/2/20	SW

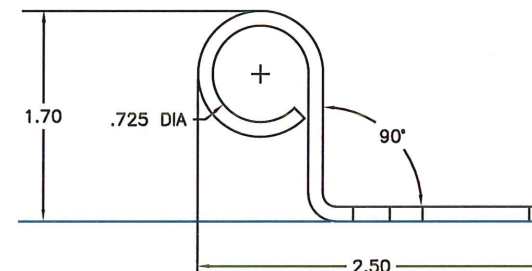


ROLLED HS STRUT

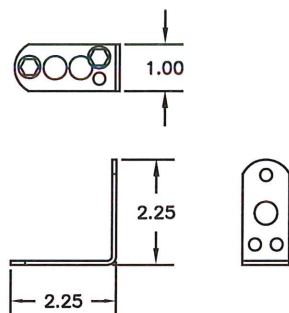
ROLLED HS STRUT CHART			
STRUT	THK.	"H"	YIELD (KSI)
HS-1	0.030	2.25	30
HS-2	0.052	2.25	30
HS-3	0.052	3.50	30
HS-0	0.020	2.25	30
18GA, 3"	0.040	3.00	80
20GA, 3"	0.034	3.00	80



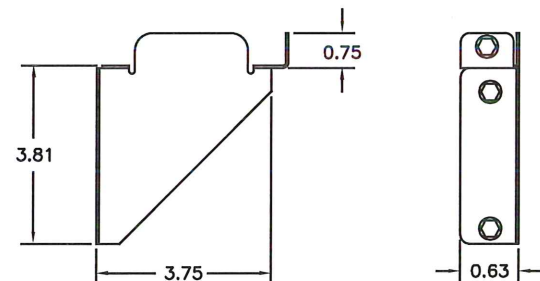
P/N 407532-1001 - ROLLER HOLDER
.07 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



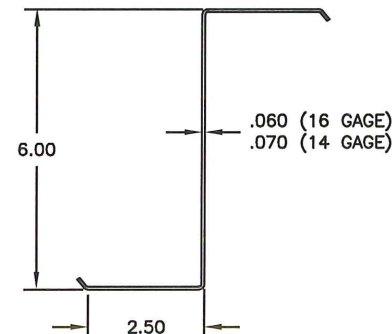
P/N 404030-0001 - BRACKET, ROLLER HOLDER-DOUBLE END STILE
.041 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



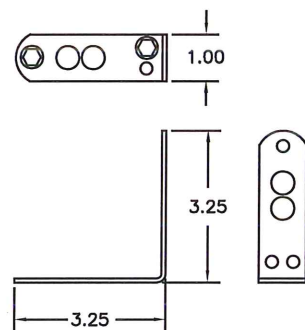
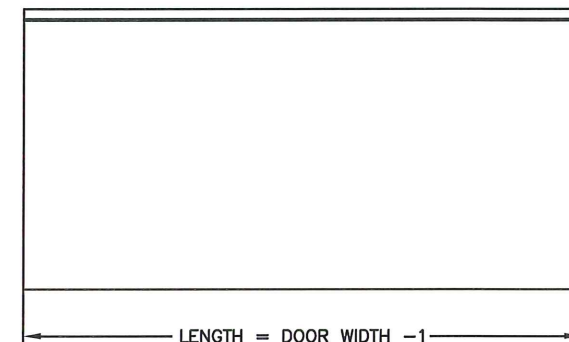
P/N 405742-0001 BRACKET, ROLLER SHAFT
.085 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



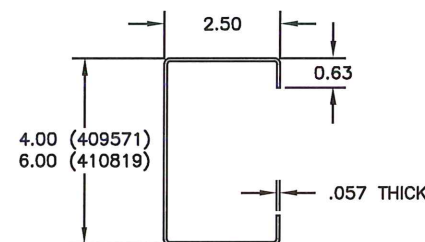
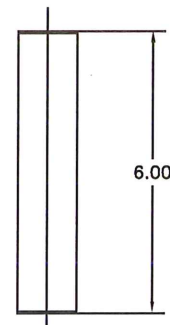
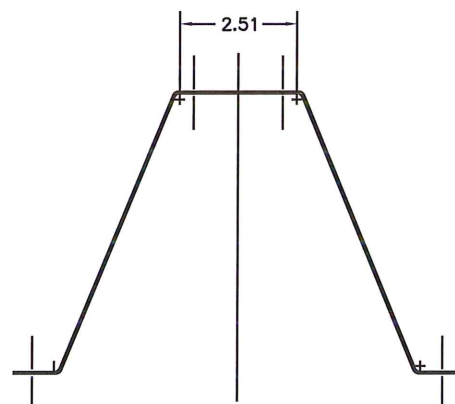
P/N 409863-0001 - BRACKET, SUPPORT, WINDLOAD, LH (SHOWN)
P/N 409863-0002 - BRACKET, SUPPORT, WINDLOAD, RH
.099 MATERIAL THICKNESS
(REFERENCE WIND LOAD DRAWING FOR INSTALLATION INSTRUCTIONS)



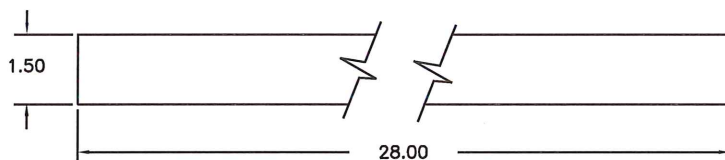
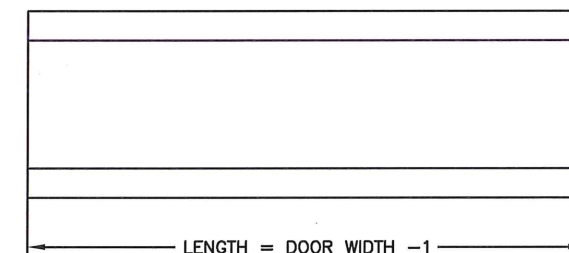
P/N 407756-0001 - Z-STRUT, 16 GA
P/N 407756-0002 - Z-STRUT, 14 GA



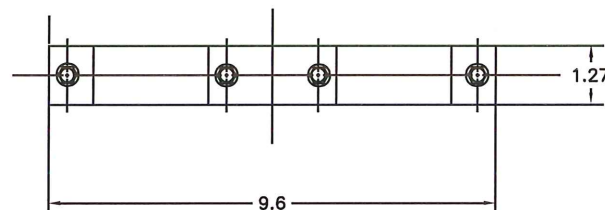
P/N 407305-0001 BRACKET, ROLLER SHAFT
.085 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



P/N 409517-XXXX - C-CHANNEL, PUNCH, 16 GA, 4" TALL
P/N 410819-XXXXXXX - C-CHANNEL, 16 GA, 6" TALL



P/N 408166-0000 - STRUT STRAP
.041 MATERIAL THICKNESS
USED ON Z STRUT



P/N 410959-0000 - STRUT STRAP
.050 MATERIAL THICKNESS
USED ON 6" TALL C-CHANNEL
(REFERENCE WIND LOAD DRAWING FOR INSTALLATION INSTRUCTIONS)

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TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		MATERIAL		NAME		DATE	
WHOLE NUMBERS: ± .25		NONE		N/A		C DURAN		06/06/03	
.X ± .1		UNIT OF MEASURE		EA		M WOMACK		10/22/03	
.XX ± .03		APPROVED BY:		JD FAW		10/22/03		SCALE: N/A	
.XXX ± .010		DRAWING NUMBER		D- 408717		SHEET 2 OF 2			
ANGLES: ± .5°		REF DWG		USED ON					
HOLES: ± .5°									